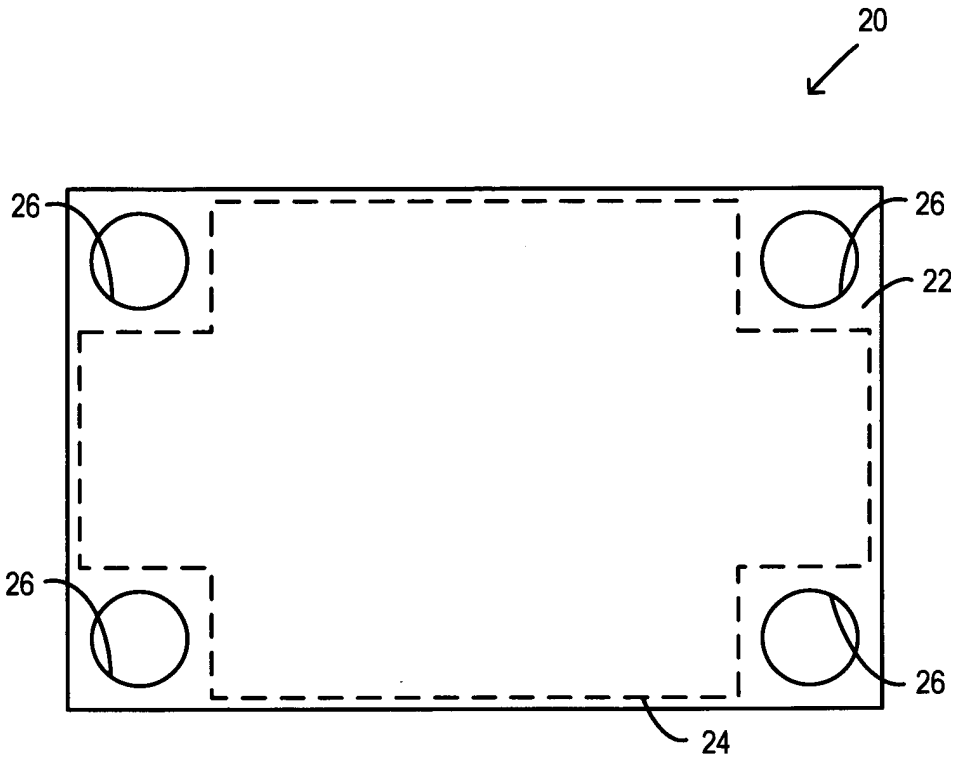

FIG. 1

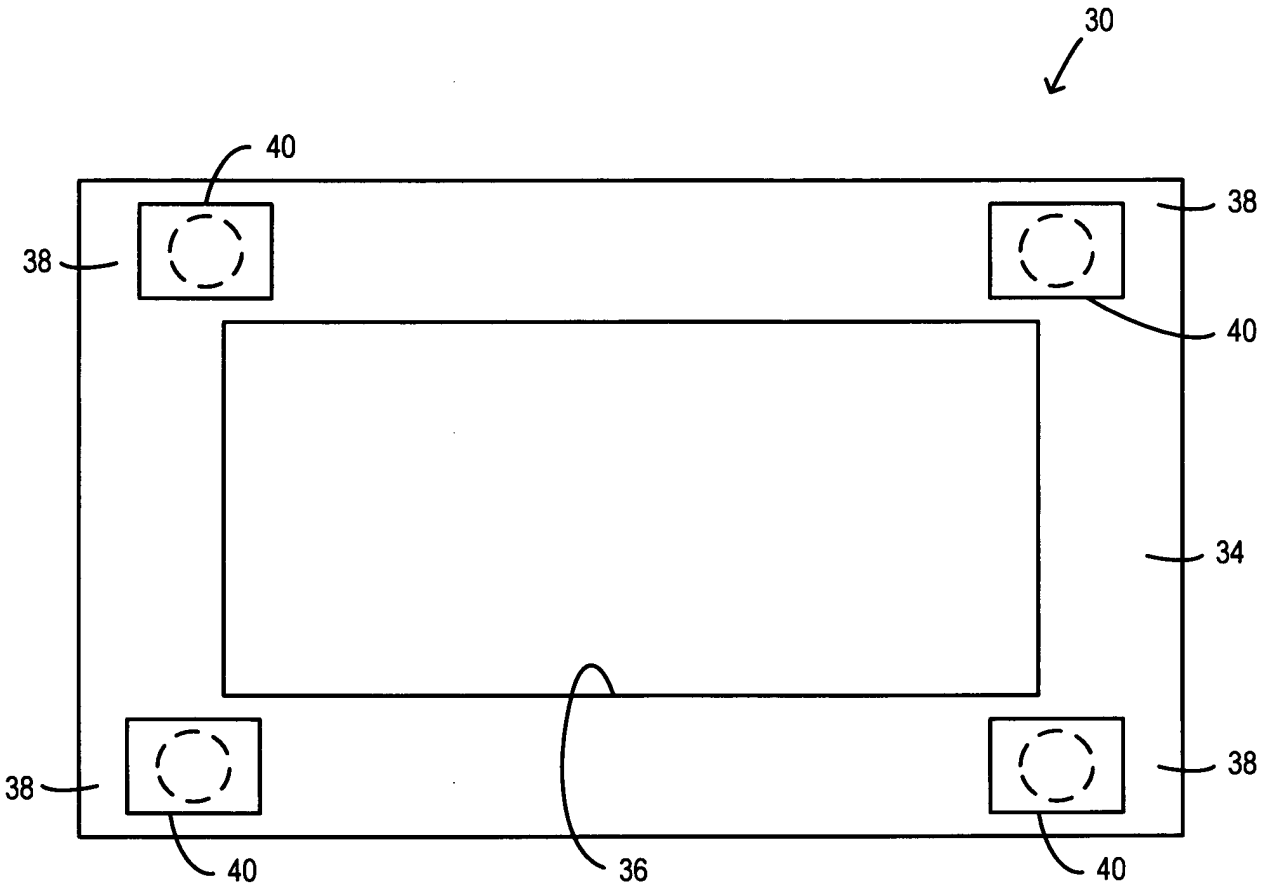

FIG. 2

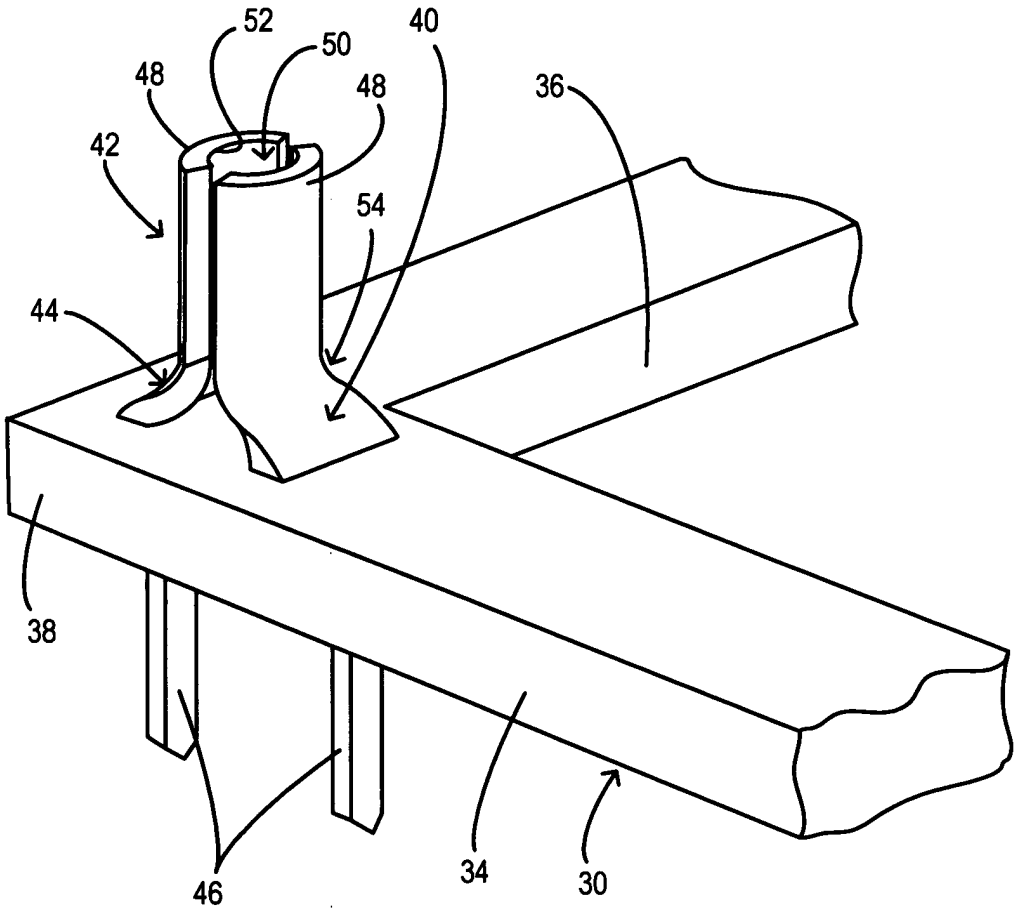

FIG. 3

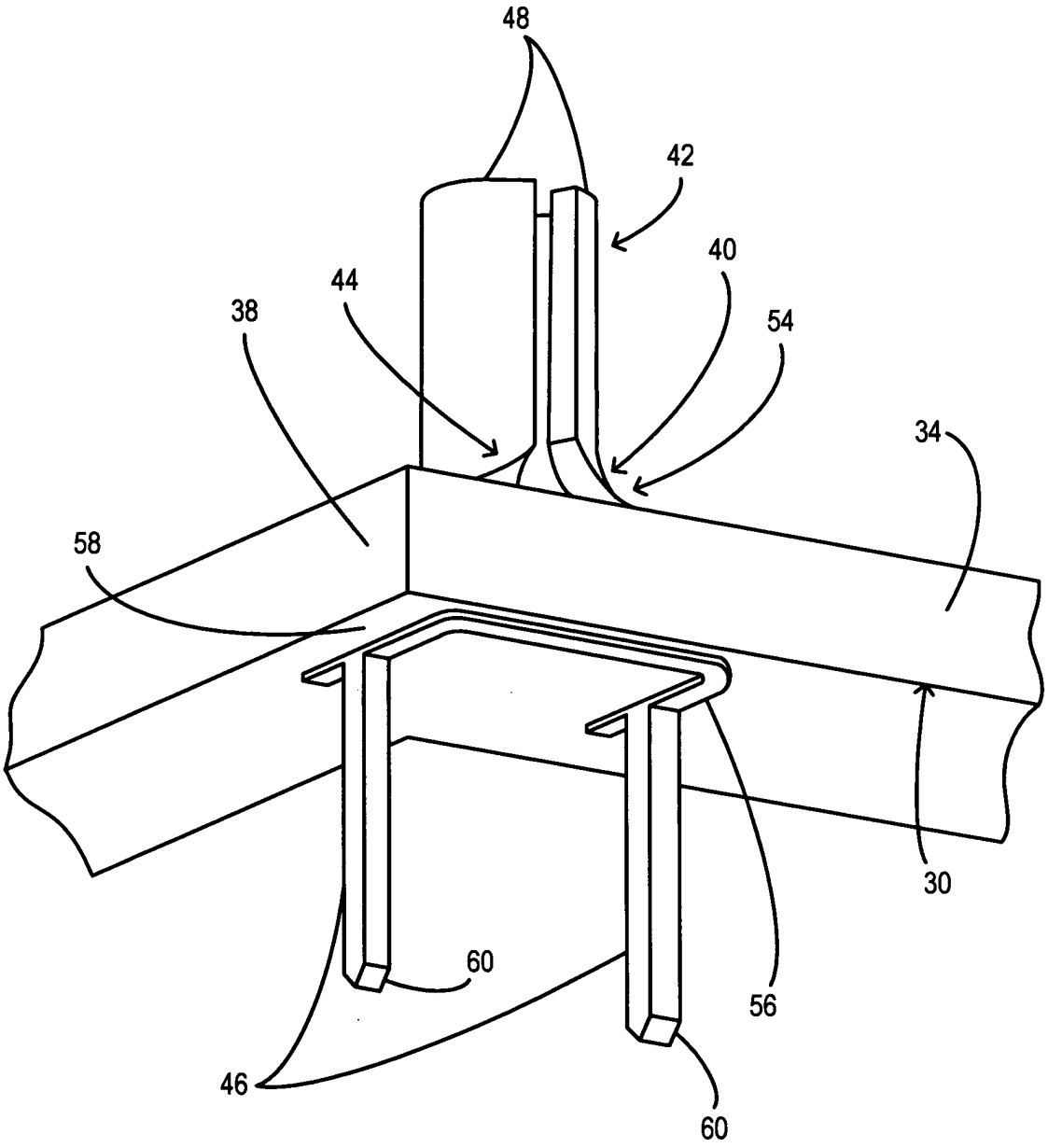

FIG. 4

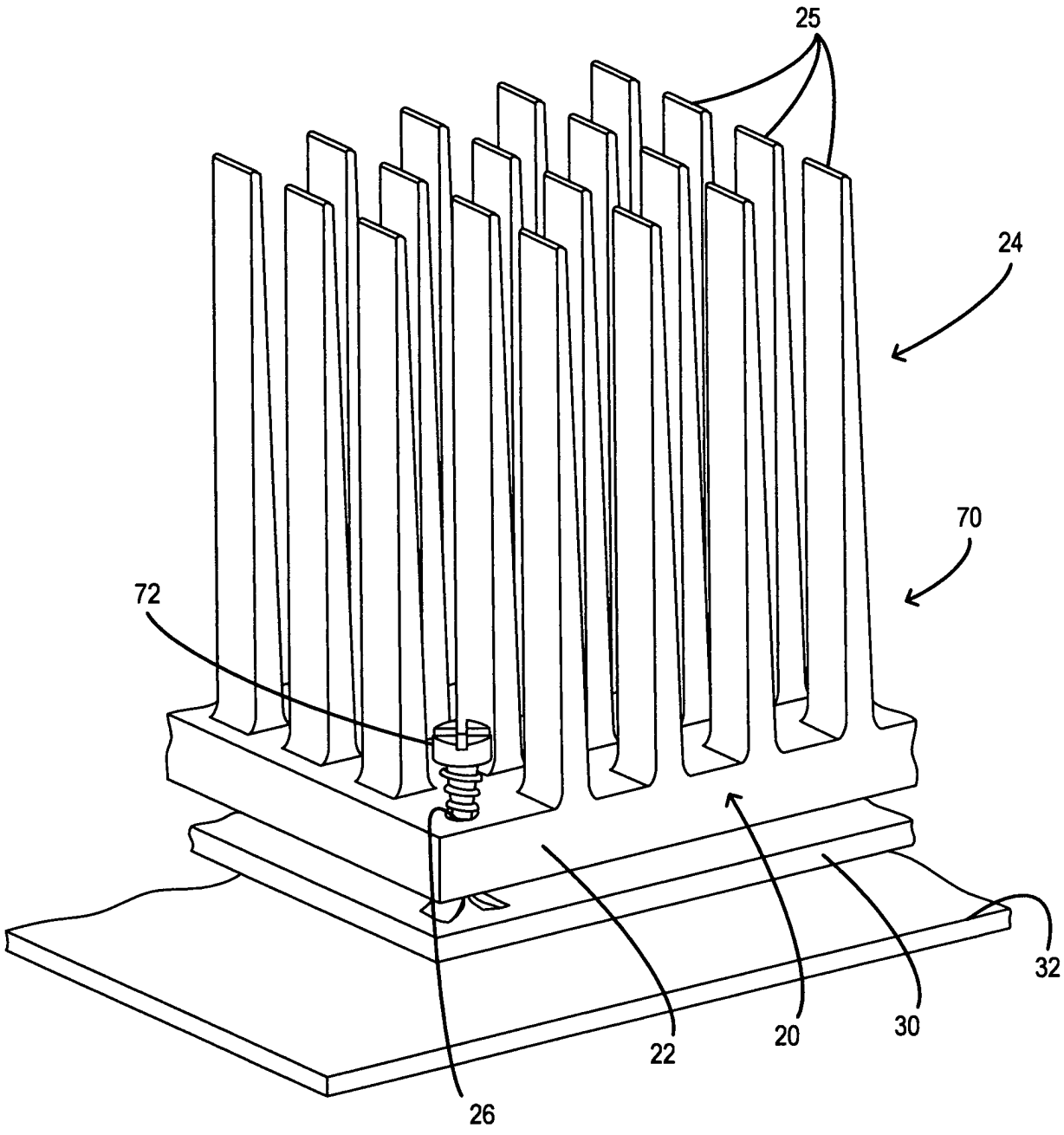

FIG. 5

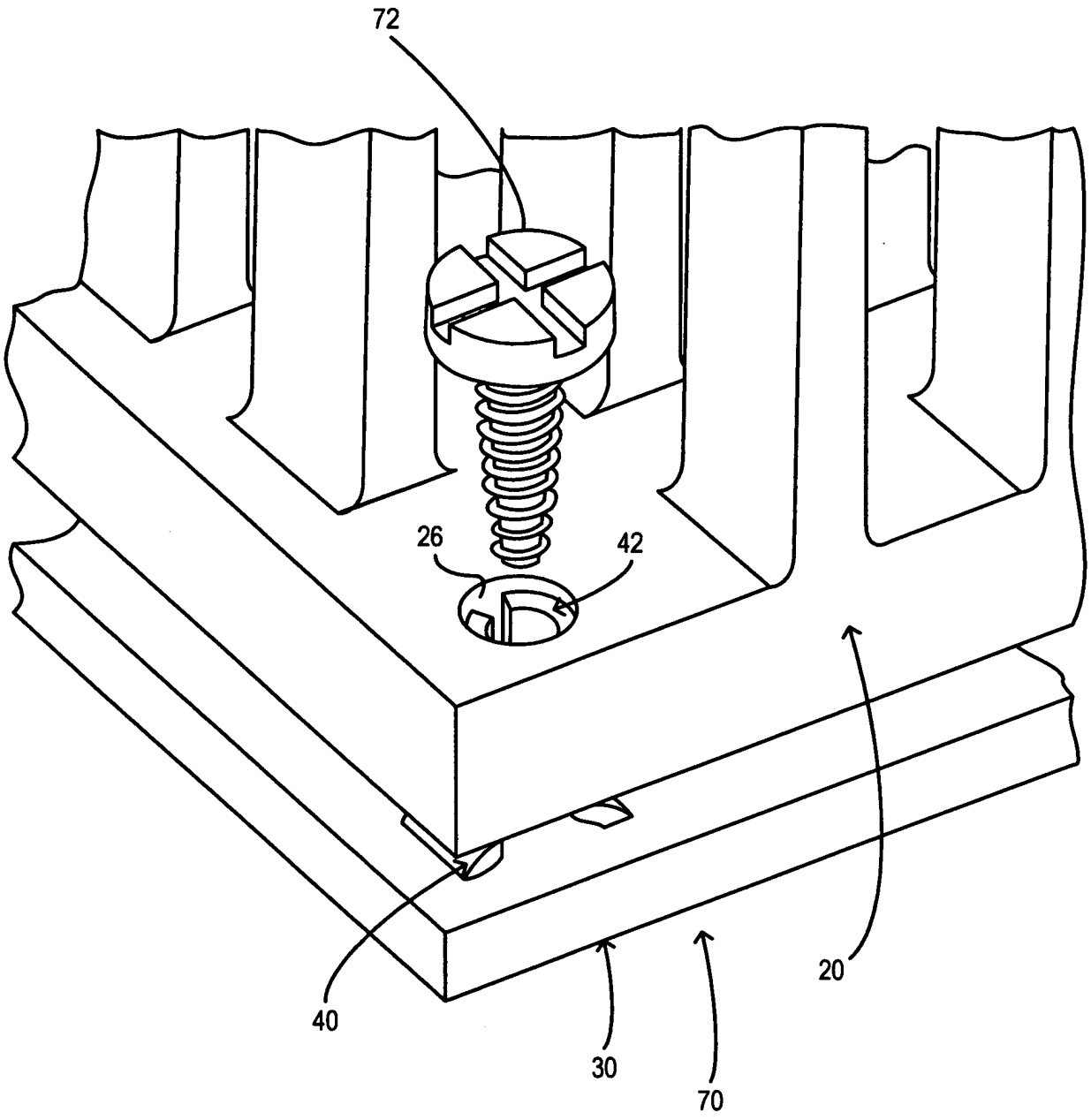

FIG. 6

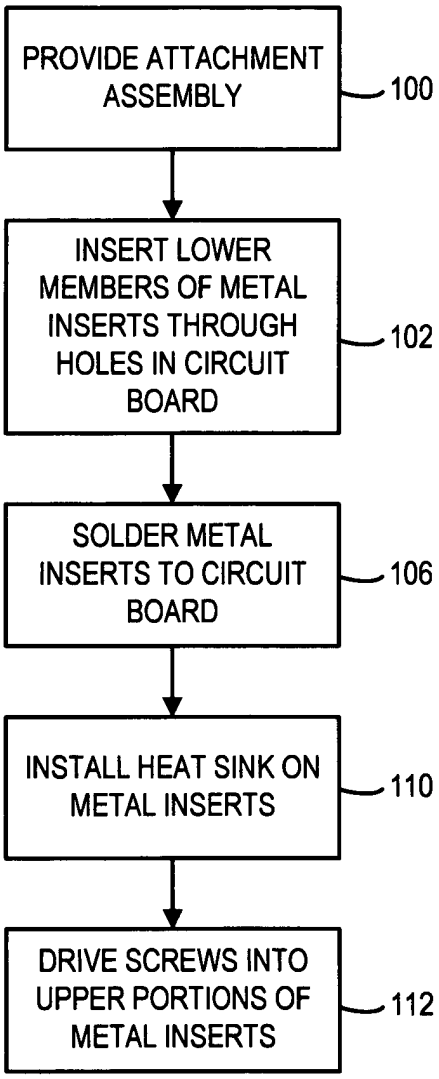
PROVIDE ATTACHMENT ASSEMBLY
100
INSERT LOWER MEMBERS OF METAL INSERTS THROUGH HOLES IN CIRCUIT BOARD
102
SOLDER METAL INSERTS TO CIRCUIT BOARD
106
INSTALL HEAT SINK ON METAL INSERTS
110
DRIVE SCREWS INTO UPPER PORTIONS OF METAL INSERTS
112

FIG. 7

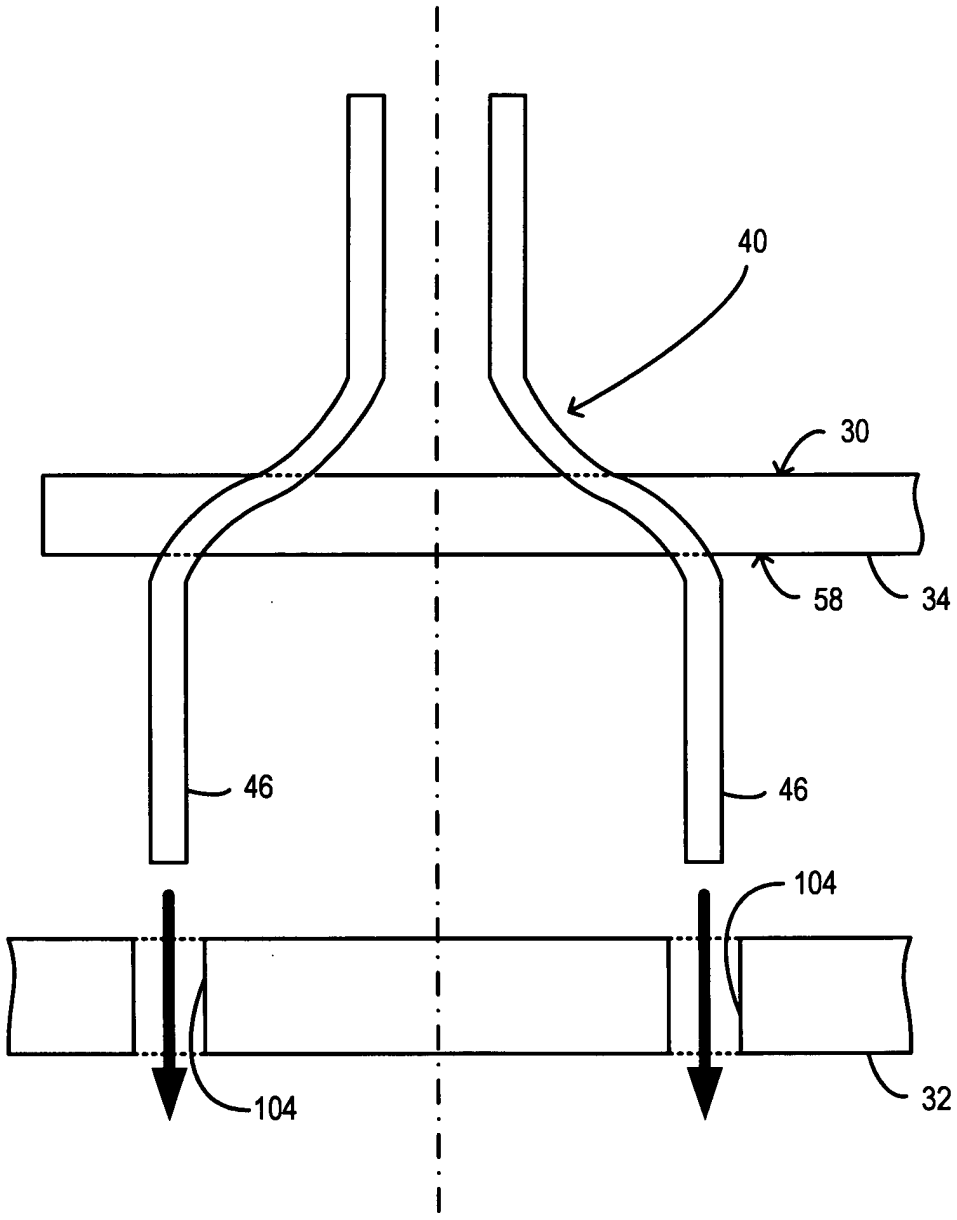

FIG. 8

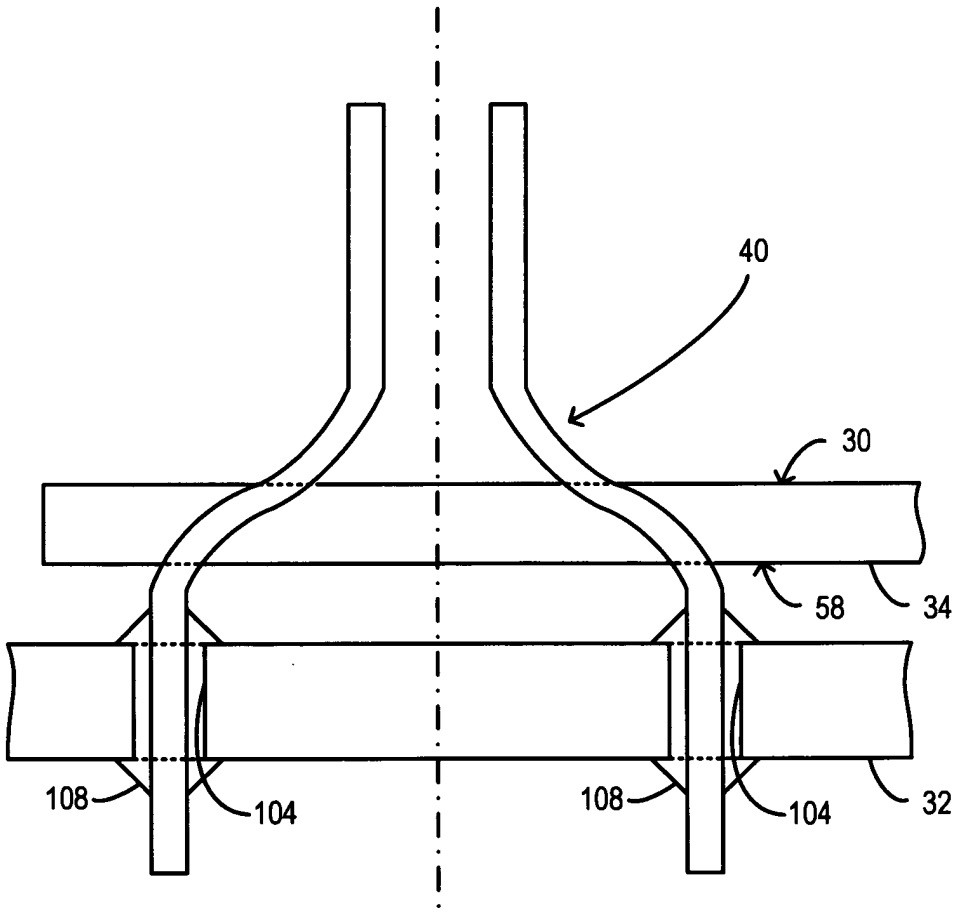

FIG. 9

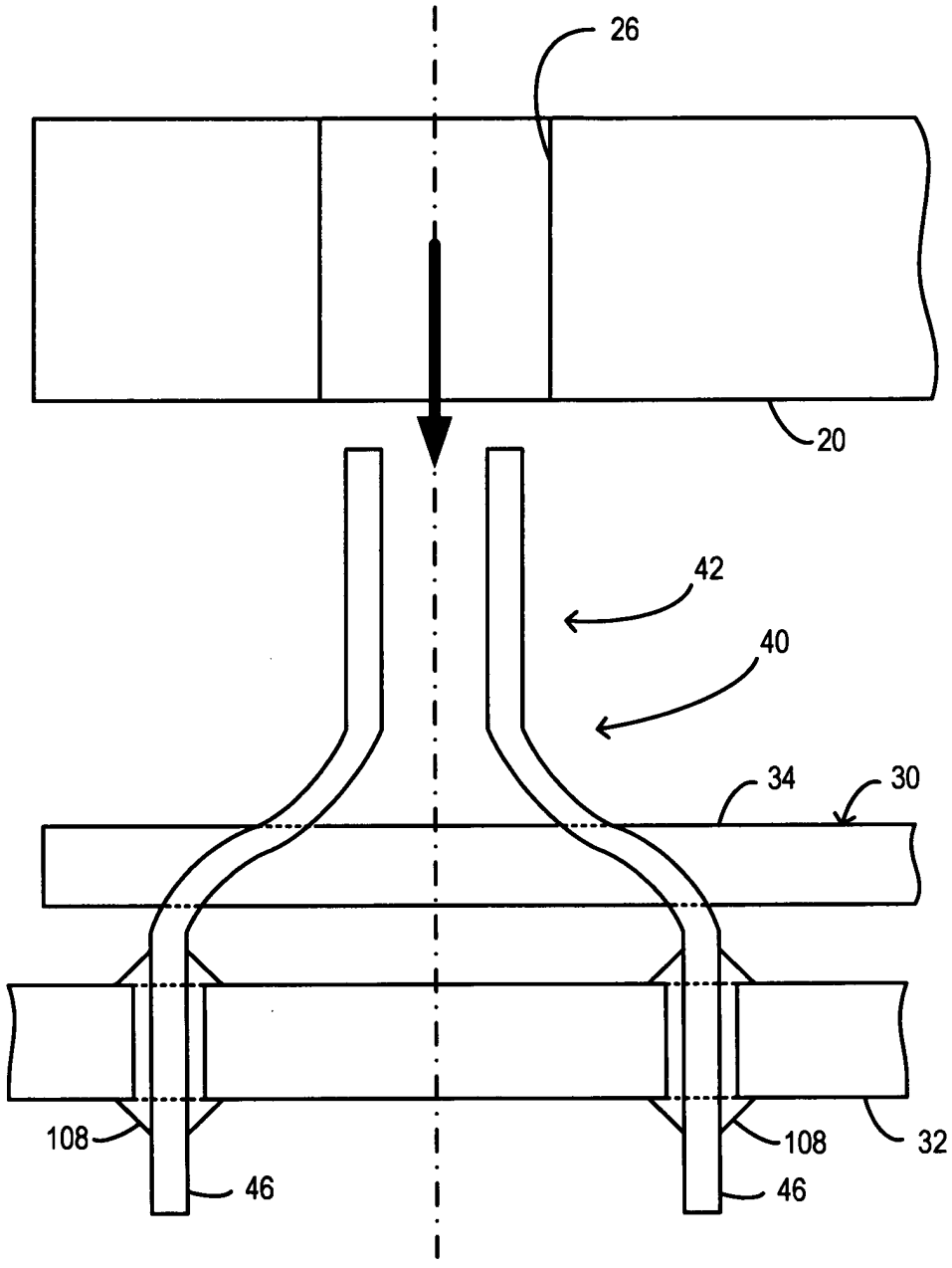

FIG. 10

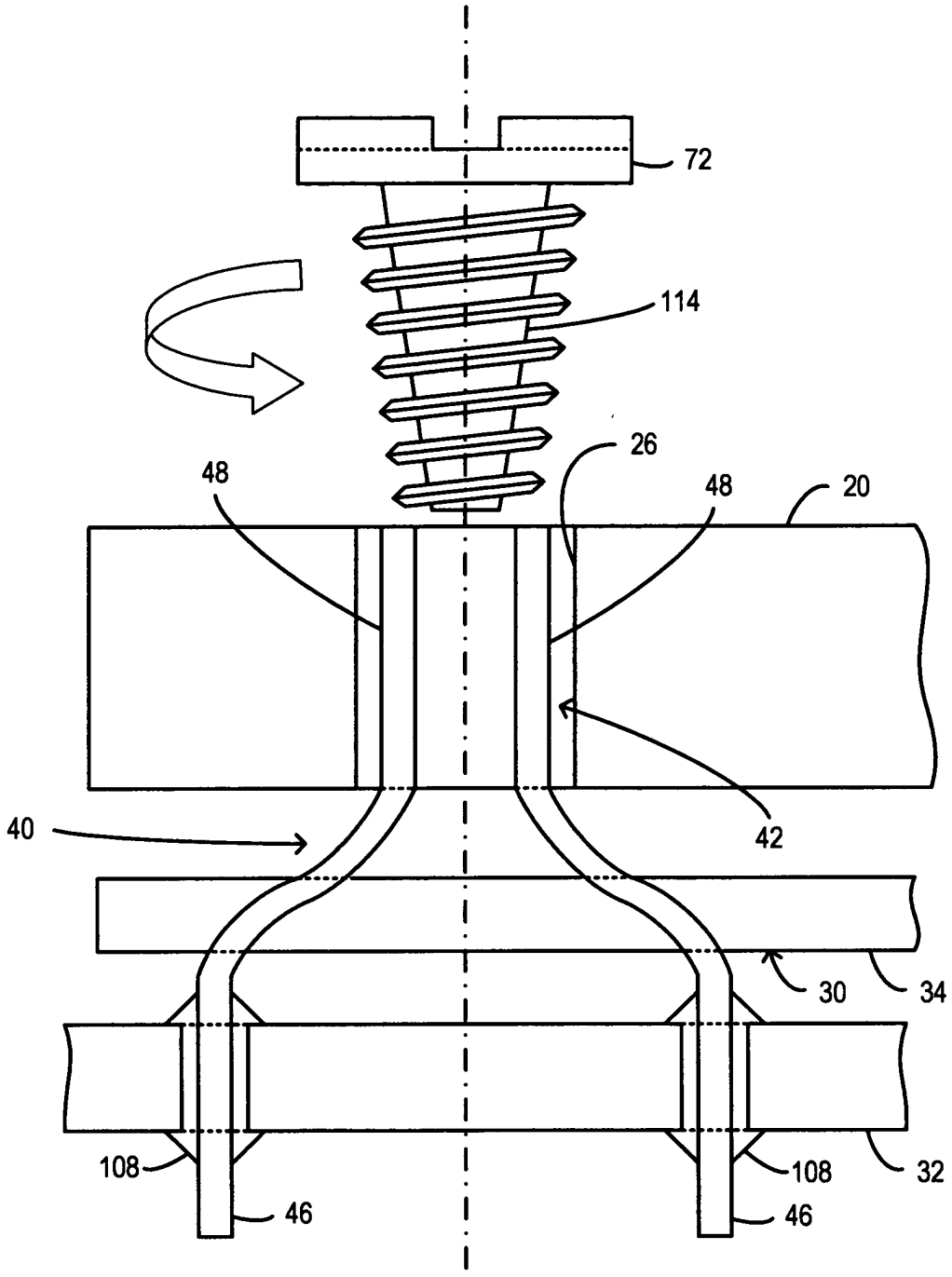

FIG. 11

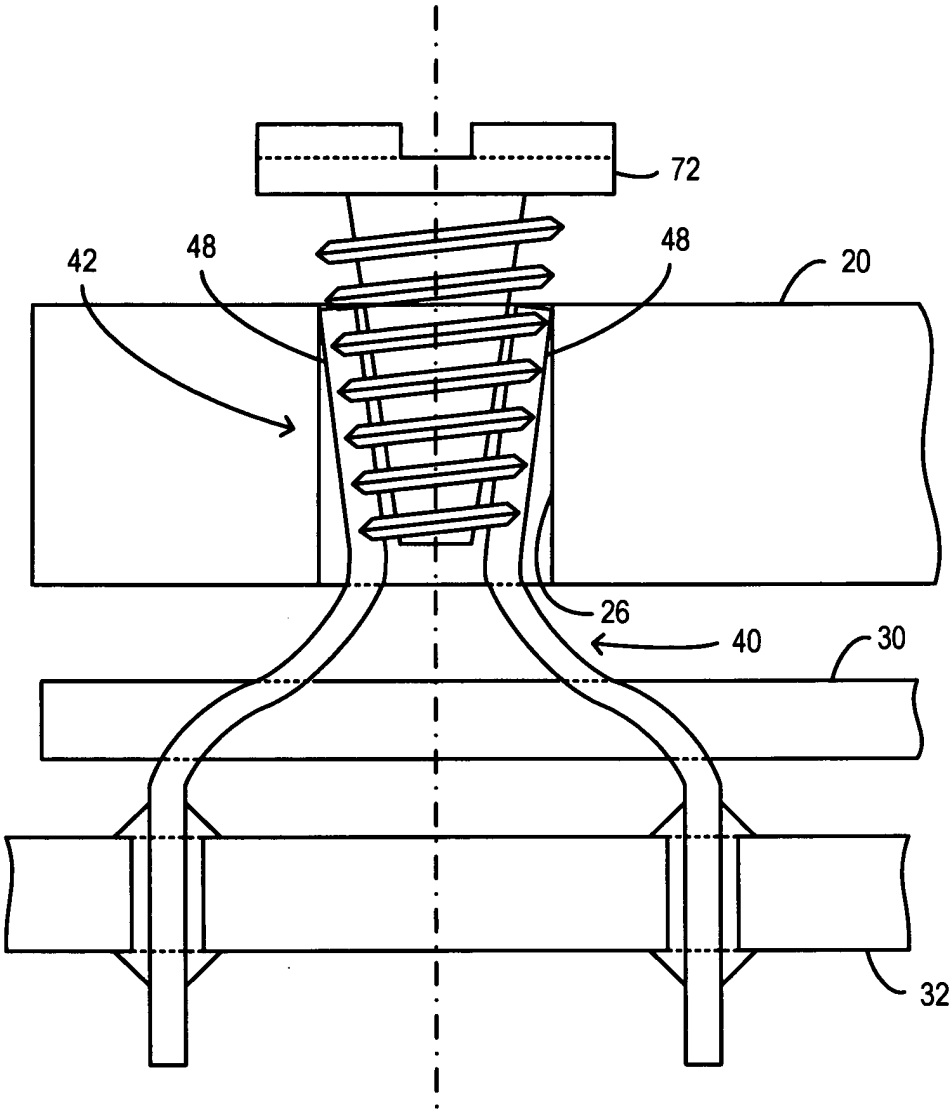

FIG. 12

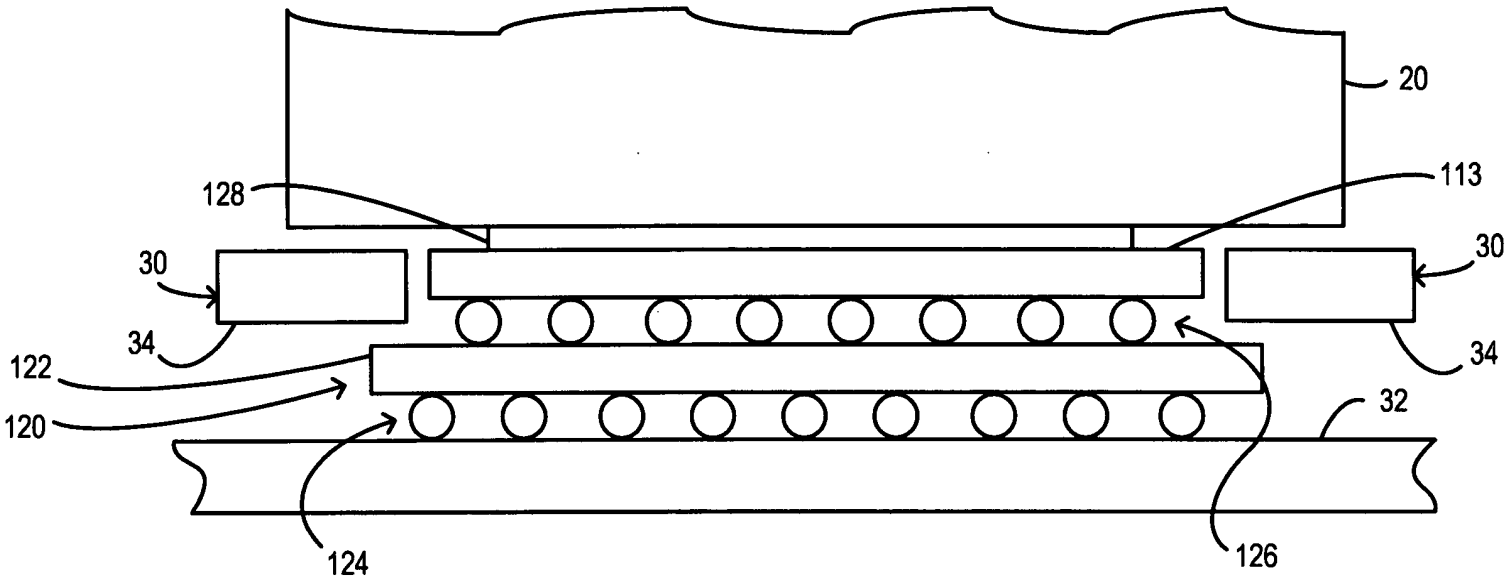

FIG. 13